PATENT APPLICATION SERIAL NO. \_\_

## U.S. DEPARTMENT OF COMMERCE PATENT AND TRADEMARK OFFICE FEE RECORD SHEET

05/25/2001 HLE333 00000053 09863504

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PTO-1556 (5/87)

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## UTILITY **PATENT APPLICATION TRANSMITTAL**

A34202 Attorney Docket No. Hiroji Kawasaki First Inventor RECOIL FUEL \* see attached

FF321688699US

(Only for new nonprovisional applications under 37 CFR 1.53(b))	Express Mail Label No.   LT 32 100003300
APPLICATION ELEMENTS	ADDRESS TO: Assistant Commissioner for Patents Box Patent Application
See MPEP chapter 600 concerning utility patent application contents.	Washington, DC 20231
1. Fee Transmittal Form (e.g., PTO/SB/17) (Submit an original and a duplicate for fee processing)	CD-ROM or CD-R in duplicate, large table or Computer Program (Appendix)
2. Applicant claims small entity status. See 37 CFR 1.27.	Nucleotide and/or Amino Acid Sequence Submission     (if applicable, all necessary)
3. Specification [Total Pages 8]	a. Computer Readable Form (CRF)
Descriptive title of the invention     Cross Reference to Related Applications	b. Specification Sequence Listing on:
Statement Regarding Fed sponsored R & D     Reference to sequence listing, a table.	i. CD-ROM or CD-R (2 copies); or
or a computer program listing appendix - Background of the Invention	i i.
Brief Summary of the Invention     Brief Description of the Drawings (if filed)	ACCOMPANYING APPLICATION PARTS
- Detailed Description  - Detailed Description  [ Total Sheets ]	9. Assignment Papers (cover sheet & document(s))
Abstract of the Disclosure [Total Sheets 1]	10. 37 CFR 3.73(b) Statement (when there is an assignee) Power of Attorney
Abstract of the Disclosure [Total Sheets 1 ]  4. Drawing(s) (35 U.S.C. 113) [Total Sheets 3 ]	11. English Translation Document (if applicable)
5. Oath or Declaration [Total Pages 4]	12. Information Disclosure Statement (IDS)/PTO-1449 Citations
5. Oath or Declaration [Total Pages 4]  a. Newly executed (original or copy) Copy from a prior application (37 CFR 1.63 (d))	13. Preliminary Amendment  Return Receipt Postcard (MPEP 503)
(for continuation/divisional with Box 18 completed)	(Should be specifically itemized)
i. DELETION OF INVENTOR(S) Signed statement attached deleting inventor(s)	15. Certified Copy of Priority Document(s) (if foreign priority is claimed)
named in the prior application, see 37 CFR 1 63(d)(2) and 1 33(b).	Request and Certification under 35 U.S.C. 122 (b)(2)(B)(i). Applicant must attach form PTO/SB/35 or its equivalent.
6 Application Data Sheet. See 37 CFR 1.76	17. Other:
18. If a CONTINUING APPLICATION, check appropriate box, and supplied or in an Application Data Sheet under 37 CFR 1.76:	y the requisite information below and in a preliminary amendment,
Continuation Divisional Continuation-in-part (CIP)	of pnor application No.
Pnor application information: Examiner	Group Art Unit:
For CONTINUATION OR DIVISIONAL APPS only: The entire disclosure of the Box 5b, is considered a part of the disclosure of the accompanying continuation. The incorporation can only be relied upon when a portion has been inadverted.	ation or divisional application and is hereby incorporated by reference.
19. CORRESPONDE	<del></del>
Customer Number or Bar Code Label  (Insert Customer No. or Attach bar	or Correspondence address below
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Name (PrintiType) Ropald B. Hildreth Signature	Registration No. (Attorney/Agent) 19,498
Signature Mald	Date 5-23-01



Att Docket #: A34202

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Addendum Sheet 1

*Question 4 Addendum 4.a. Drawings are ✓ formal ☐ informal
* Question 5 Addendum 5.c. □An unsigned oath or declaration is included.
* Question 8 Addendum 8.d.  A sequence submission will follow.
* Question 9 Addendum 9.a.  Assignment documents will follow. 9.b.  Assignment documents have been filed in parent application No.
* Question 11 Addendum 11.a ☐ English translation will follow.
* Question 12 Addendum 12.a. Copies of IDS citations will follow.
* Question 15 Addendum 15.a.☐ Certified copies of priority documents will follow. 15.b.☐ Certified copies of priority documents have been filed in parent application No.
Use the space below for additional information
Inventors - Hiroji Kawasaki and Junichi Akaike
Title (continued):
RECOIL FUEL STARTER





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Att Docket #: A34202

Addendum Sheet 2	, and the second second
18a. If a CONTINUING APPLICATION, check appropriate boor in an Application Data Sheet under 37 CFR 1.76:	ox, and supply the requisite information below and in a preliminary amendment,
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Prior application information. Examiner	Group Art Unit
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Priority under 35.U.S.C. §119 is claimed based upon the following	ng applications.
Foreign Applications:	
Country: Serial	No: Filing Date:
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Provisional Applications:	
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# FEE TRANSMITTAL for FY 2001

Patent fees are subject to annual revision.

**TOTAL AMOUNT OF PAYMENT** 

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Co	omplete if Known	
Application Number		
Filing Date		
First Named Inventor	Hiroji Kawasaki	
Examiner Name		
Group Art Unit		
Attorney Docket No.	A34202	

	METHOD OF PAYMENT		F	EE CALCULATION (continued)	
	The Commissioner is hereby authorized to charge indicated fees and credit any overrouments to:	3. ADDITION	IAL FE	ES	
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	Charge Any Additional Fee Required Under 37 CFR 1.16 and 1.17	50	25	Surcharge - late provisional filing fee or cover sheet	
	Applicant claims small entity status.	130	130	Non-English specification	
	See 37 CFR 1.27	2,520	2,520	For filing a request for ex parte reexamination	
1	2.   ✓ Payment Enclosed:  ✓ Check Credit card Money Order Other	920*	920*	Requesting publication of SIR prior to Examiner action	
	FEE CALCULATION	1,840*	1,8401	Requesting publication of SIR after Examiner action	ļ
	1. BASIC FILING FEE	110	55	Extension for reply within first month	
Q.	Large Entity Small Entity	390	195	Extension for reply within second month	
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-	490 245 Plant filing fee	310	155	Notice of Appeal	
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A	2. EXTRA CLAIM FEES Fee from	1,240	620	Petition to revive - unintentional	
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### ###	Total Claims 12 .20** = 0 X = 0	440	220	Deşign issue fee	
	Claims	600	300	Plant issue fee	
	Multiple Dependent 270 = 270	130	130	Petitions to the Commissioner	
	Large Entity Small Entity	. 50		Processing fee under 37 CFR 1.17(q)	
	Fee Fee Description	180	180	Submission of Information Disclosure Stmt	
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	80 40 Independent claims in excess of 3	710	355	Filing a submission after final rejection	
	270 135 Multiple dependent claim, if not paid	710	355	(37 CFR § 1.129(a)) For each additional invention to be	
	80 40 ** Reissue independent claims over original patent		303	examined (37 CFR § 1 129(b))	
	18 9 ** Reissue claims in excess of 20 and over original patent	710	355	Request for Continued Examination (RCE)	
		900	900	Request for expedited examination of a design application	
	SUBTOTAL (2) (\$) 270	Other fee (specify	()		
- 1	**or number previously paid, if greater; For kelssues, see above	*Reduced by Bas	ic Filing	Fee Paid SUBTOTAL (3) (\$) 40	

SUBMITTED BY			Complete (	f applicable)
Name (РппtТуре)	Bonald B. Hildreth	(Attorney/Agent) 19,498	Telephone	212-408-2544
Signature	march	hiduth	Date	May 23, 2001



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#### ABSTRACT

A recoil starter includes a rotary driving member that is adapted to be rotated by pulling a recoil rope and an interlocking rotary member that is adapted to be rotated independently of the rotary driving member. A buffering spring is coupled between the rotary driving member and the interlocking rotary member. The buffering spring, which may be a torsion coil spring or a spiral spring, applies a rotational bias between the rotary driving member and the interlocking rotary member and is adapted to transmit the rotation of the rotary driving member to the interlocking



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#### RECOIL STARTER

#### BACKGROUND OF THE INVENTION

[0001] The present invention relates to a recoil starter for an internal combustion engine and, in particular, to a recoil starter that allows fluctuations in the pulling force of a recoil rope to be reduced.

[0002] The recoil starters conventionally used for small internal combustion engines usually have a rope reel that is rotated by pulling a recoil rope that is wound onto the rope reel and fitted with a handle. The resulting rotation of the rope reel is transmitted by, for example, a centrifugal ratchet mechanism, to the crankshaft of the internal combustion engine, thereby "start up" the internal combustion engine.

[0003] In the case of an internal combustion engine which is provided with such a recoil starter, a decompressor is frequently attached to the internal combustion engine in order to minimize the pulling force (rope pulling force) of the recoil rope that is required for starting the internal combustion engine.

[0004] It is required, in the case of the conventional recoil starter described above, to strongly and quickly pull the recoil rope in order to start up the internal combustion engine. Furthermore, although it is possible to rotate the crankshaft by pulling the recoil rope, it has been impossible to obtain a smooth rope-pulling operation due to large fluctuations of the load imposed on the recoil rope by the engine, i.e., the fluctuations originating from the compression stroke or sliding resistance of the piston relative to the rotation of the crankshaft, thereby making it

difficult for a person having a weak physical strength to start the internal combustion engine.

[0005] When a decompressor is attached to the internal combustion engine, it is possible to reduce the rope pulling force required for actuating the internal combustion engine. However, the provision of a decompressor leads not only to an increased complication of the structure of the device, and hence to an increase in manufacturing cost, but also to the release of unburned air-fuel mixture into the atmosphere and contamination of the environment.

# BRIEF SUMMARY OF THE INVENTION

[0006] The present invention has been made to overcome the aforementioned problems. It is, in particular, an object of the present invention to provide a recoil starter that permits fluctuations of the rope pulling force to be reduced, thereby making it possible to perform a smooth rope-pulling operation and also to easily actuate the internal combustion engine, even by a person having a weak physical strength.

[0007] With a view to attaining the aforementioned object, there is provided, in accordance with the present invention, a recoil starter having a rotary driving member that is adapted to be rotated by pulling a recoil rope and an interlocking rotary member that is adapted to be rotated independently of the rotary driving member. A buffering spring is coupled between the rotary driving member and the interlocking rotary member. The buffering spring, which may be a torsion coil spring or a spiral spring, applies a rotational bias between the rotary driving member and the interlocking rotary member and is adapted to transmit the rotation of the rotary driving member to the interlocking rotary member.

[0008] In a preferred embodiment of the recoil starter according to the present invention, the rotary driving member

and the interlocking rotary member are disposed on a common rotational axis.

[0009] The rotary driving member is, preferably, a rope reel which is adapted to have the recoil rope wound thereon. The rope reel may have an annular cavity, in which case the buffering member is disposed inside the annular cavity of the rope reel.

[0010] In preferred embodiments, the interlocking rotary member is a power transmission pulley to which the rotation of the rotary driving member is transmitted through the buffering member. The recoil starter further includes a centrifugal ratchet mechanism coupled to the power transmission pulley and adapted to be coupled to a crankshaft of an internal combustion engine for transmitting the rotation of the power transmission pulley to the crankshaft of the internal combustion engine.

[0011] In preferred embodiments of the recoil starter of the present invention as constructed above, when the recoil rope (recoil handle) is pulled, the rope reel of the rotary driving member is caused to rotate, and the rotation of the rotary driving member is transmitted via the buffering member to the power transmission pulley of the interlocking rotary member. The rotation of the power transmission pulley is then transmitted via the centrifugal ratchet mechanism to the crankshaft of the internal combustion engine, thereby starting the internal combustion engine through the rotation of the crankshaft.

[0012] Since the buffering member is elastically compressed in the rotational direction of the rope reel when the recoil rope is pulled, the buffering member functions not only as a power transmitting member for transmitting the rotation of the rope reel to the power transmission pulley but also as a power reservoir and a cushion or a shock absorber, thereby making it

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possible to minimize the fluctuations of the rope pulling force as much as possible.

[0013] Therefore, it is now possible with the recoil starter of the present invention to attain a smoother rope-pulling operation as compared with the conventional recoil starter, thereby making it possible to easily actuate the internal combustion engine, even for a person having a weak physical strength.

[0014] Furthermore, since the recoil starter according to the present invention can be constructed by simply disposing a buffering member such as a torsion coil spring in a cavity of the rope reel of a conventional recoil starter, the increases in total weight and in the manufacturing cost can be minimized. It may also not be necessary to provide a decompressor.

#### BRIEF DESCRIPTION OF THE DRAWINGS

[0015] FIG. 1 is a cross-sectional view illustrating one embodiment of the recoil starter according to the present invention;

[0016] FIG. 2 is a cross-sectional view taken along the line II-II in FIG. 1; and

[0017] FIG. 3 is a cross-sectional view taken along the line III-III in FIG. 1.

### DETAILED DESCRIPTION OF THE INVENTION

[0018] The recoil starter 10 shown in FIG. 1 is adapted to be disposed close to one end portion 2a of the crankshaft 2 of an internal combustion engine 1, such as a small air-cooled two-stroke gasoline engine, and comprises a case 11 of two-piece structure, which is cylindrical as a whole in configuration so as to enable it to be attached to one side of the internal combustion engine 1. A rotary driving member 20, which is adapted to be rotated by pulling a recoil rope 25 by

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means of a handle 22, is disposed inside the outer case 11a of the case 11 which is located remote from the internal combustion engine 1. An interlocking rotary member 30, which is adapted to be rotated independently of the rotary driving member 20, is disposed inside an inner case 11b.

[0019] More specifically, a supporting axle 12 projects distally toward the inner case 11b from the central portion of the outer case 11a. A rope reel 21 having the recoil rope 25 wound around it is rotatably fitted on a proximal portion of the supporting axle 12. A power transmitting pulley 31 is rotatably fitted on a distal portion of the supporting axle 12 for rotation independently of the rotation of the rope reel 21.

A fastening screw 14 is threaded into the distal end of the supporting axle 12.

[0020] The axis of the supporting axle 12 as well as the rotational axes of the rope reel 21 and the power transmitting pulley 31 are coaxially aligned with the rotational axis 0 of the crankshaft 2 of the internal combustion engine 1. A torsion coil spring 15 functioning as a buffering member is disposed coaxially with the rotational axis 0 in a cavity S of the rope reel 21.

[0021] As shown in FIG. 2, the torsion coil spring 15 is constructed such that a hook portion 15a at one end of the torsion coil spring 15 and which is located close to the outer case 11a is hooked to a first locking portion 23 that projects from the rope reel 21. A hook portion 15b at the other end of the torsion coil spring 15 and which is located close to the inner case 11b is hooked to a second locking portion 33 that projects from the power transmitting pulley 31. A compression coil spring 36 that is engaged in slight compression between the power transmitting pulley 31 and a spring disk shoe 37 biases the torsion coil spring 15 toward the rope reel 21 along the rotational axis 0.

[0023]

[0022] A recoil spiral spring 27 is arranged between the outer case 11a and the rope reel 21 in such a manner that the outer end thereof is secured to the rope reel 21 and the inner end thereof is secured to a central portion of the outer case 11a in the same manner as that of the conventional recoil starter. Whenever the rope reel 21 is released after having been rotated to a desired extent by pulling out of the recoil rope 25, the recoil rope 25 is automatically rewound onto the rope reel 21 by the restoring force of the recoil spiral spring 27.

The interlocking rotary member 30 consists of the

power transmitting pulley 31 and a centrifugal ratchet mechanism 40. As shown in FIG. 3, the centrifugal ratchet mechanism 40 comprises a pair of power transmitting protrusions 41, each projecting from the surface of the power transmitting pulley 31 which faces the internal combustion engine 1, and a clutch claw case 42, which is fixed to the end portion 2a of the crankshaft 2. The clutch claw case 42 is provided with a pair (for example) of starting claws 45, each pivotally supported by the clutch claw case 42. The starting claws 45 are normally urged inwardly (toward the rotational axis O) by means of a spring (not shown) so as to engage with the aforementioned pair of power transmitting protrusions 41. However, when the internal combustion engine 1 is started, the starting claws 45 are caused to rotate or pivot outward in the radial direction due to the centrifugal force produced by the rotation of the clutch claw case 42 as it is driven by the crankshaft 2, thereby permitting the starting claws 45 to disengage from the power transmitting protrusions 41. In the operation of the recoil starter 10 of the embodiment, when the recoil rope 25 is pulled, the rope reel 21 of the rotary driving member 20 is caused to rotate in the

direction P in FIG. 2. The rotation of the rotary driving

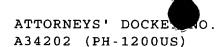
member 20 is transmitted via the torsion coil spring 15 to the power transmission pulley 31 of the interlocking rotary member 30. The rotation of the power transmission pulley 31 is then transmitted via the centrifugal ratchet mechanism 40 (the power transmitting protrusions 41 and the starting claws 45) to the crankshaft 2 of the internal combustion engine 1, thereby starting up the internal combustion engine 1 through the rotation of the crankshaft 2.

[0025] Since the torsion coil spring 15 is elastically compressed in the rotational direction of the rope reel 21 (in the direction P in FIG. 2) when the rope reel 21 is rotated by pulling out the recoil rope 25, the torsion coil spring 15 functions not only as a power transmitting member for transmitting the rotation of the rope reel 21 to the power transmission pulley 31, but also as a power reservoir and a cushion or a shock absorber, thereby making it possible to minimize, as much as possible, the fluctuations in pulling force of the recoil rope 25.

[0026] Accordingly, the recoil starter 10 of the embodiment provides a smoother rope-pulling operation as compared with the conventional recoil starter, thereby making it possible for even a weak person to easily start the internal combustion engine.

[0027] Furthermore, since the recoil starter according to the present invention can be constructed by simply disposing a buffering member, such as a torsion coil spring or a spiral spring, in a cavity of the rope reel of a conventional recoil starter, the increases in total weight and in the manufacturing cost can be minimized, Also, it may not be necessary to provide the internal combustion engine with a decompressor.

[0028] The embodiment of the present invention described above and shown in the drawings is intended to be exemplary.



Numerous variations and modifications of the exemplary embodiment can be made by those skilled in the art without departing from the spirit and scope of the invention as set forth in the accompanying claims.

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WHAT IS CLAIMED IS

1. A recoil starter, comprising

a rotary driving member that is adapted to be rotated by pulling a recoil rope,

an interlocking rotary member that is adapted to be rotated independently of the rotary driving member, and

a buffering spring coupled between the rotary driving member and the inverlocking rotary member, applying a rotational bias between the rotary driving member and the interlocking rotary member, and adapted to transmit the rotation of the rotary driving member to the interlocking rotary member.

- 2. The recoil starter according to claim 1, wherein the rotary driving member and the interlocking rotary member are disposed on a common rotational axis.
- 3. The recoil starter according to claim 1, wherein the buffering member is a torsion coil spring or a spiral spring.
- 4. The recoil starter according to claim 2, wherein the buffering member is a torsion coil spring or a spiral spring.
- 5. The recoil starter according to any one of claims 1 to 4, wherein the rotary driving member is a rope reel which is adapted to have the recoil rope wound thereon, the rope reel has an annular cavity, and the buffering member is received in the annular cavity of the rope reel.
- 6. The recoil starter according to any one of claims 1 to 4, wherein the interlocking rotary member includes a power transmission pulley to which the rotation of the rotary driving member is transmitted through the buffering member and a centrifugal ratchet mechanism coupled to the power transmission pulley and adapted to be coupled to a crankshaft of an internal combustion engine for transmitting the rotation of the power transmission pulley to the crankshaft of the internal combustion engine.

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Attorney's Docket No.:	A34202

(if applicable).

# **DECLARATION, POWER OF ATTORNEY AND PETITION**

My residenc I (We) belie matter which	e, post office address and citizenship are as stated below next to my name we that I am (we are) the original, first, and joint (sole) inventor(s) of the claimed and for which a patent is sought on the invention entitled	he subject
	tion of which	<del> </del>
	is attached hereto.	
	was filed on	_as
	Application Serial No.	_
	and amended on	<b></b> .
	was filed as PCT international application	
	Number	_
	on	<b></b> >
	and was amended under PCT Article 19	

I (We) hereby state that I (We) have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above; that I (We) do not know and do not believe that this invention was ever known or used before my invention or discovery thereof, or patented or described in any printed publication in any country before my invention or discovery thereof, or more than one year prior to this application, or in public use or on sale in the United States for more than one year prior to this application; that this invention or discovery has not been patented or made the subject of an inventor's certificate in any country foreign to the United States on an application filed by me or my legal representatives or assigns more than twelve months before this application.

I (We) acknowledge the duty to disclose information known to be material to the patentability of this application as defined in Section 1.56 of Title 37 Code of Federal Regulations.

I (We) hereby claim foreign priority benefits under Section 119(a)-(d) of Title 35 United States

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Code, of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:

			Priority
Application No.	Country	Filing date	claimed
153757/2000	Japan	May 24, 2000	■ Yes □ No
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And I (We) hereby appoint: Dana M. Raymond, Registration No. 18,540; Richard G. Fuller, Jr., Registration No. 18,284; Frank W. Ford, Jr., Registration No. 16,614; Frederick C. Carver, Registration No. 17,021; Francis J. Hone, Registration No. 18,662; William F. Eberle, Registration No. 18,133; Joseph D. Garon, Registration No. 20,420; Arthur S. Tenser, Registration No. 18,839; Ronald B. Hildreth, Registration No. 19,498; Thomas R. Nesbitt, Jr., Registration No. 22,075; Robert Neuner, Registration No. 24,316; Richard G. Berkley, Registration No. 25,465; Richard S. Clark, Registration No. 26,154; Thomas D. MacBlain, Registration No. 24,583; Bradley B. Geist, Registration No. 27,551; James J. Manue, Registration No. 26,946; John D. Murnane, Registration No. 29,836; and Henry Y. S. Tang, Registration No. 29,705.

I(We) hereby request that all correspondence regarding this application be sent to the firm of BAKER BOTTS L.L.P. whose Post office address is: 30 Rockefeller Plaza 44<sup>th</sup> Floor, New York, New York 10112-4498 U.S.A.

I (We) declare further that all statements made herein of my (our) knowledge are true and that all statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

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